

162272

Wednesday, May 31, 2017 1:09:54 PM

Approvals: _____ Process Plan: Date: MAY 31 2017 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
 Stop *NR2*

[illegible]

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Item ID: D4709-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Spring Clip
Start Date: 6/9/2017 Start Qty: 20.00 ***20*** Cust Item ID:
Required Date: 6/14/2017 Req'd Qty: 20.00 ***20*** Customer:
Reference: SCHEDULED/C

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00				<u>20</u>			DAS 38 JUN 06 2017
140 *140* Brake NC Brake NC	Form as per dwg Memo	0.13 0.92			DAS 30 9-89	<u>28</u>			JUN 06 2017
150 *150* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00				<u>20</u>			DAS 38 9-89 JUN 06 2017

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Item ID: D4709-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Spring Clip
 Start Date: 6/9/2017 Start Qty: 20.00 *20* Cust Item ID:
 Required Date: 6/14/2017 Req'd Qty: 20.00 *20* Customer:
 Reference: SCHEDULED/C

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Identify as per dwg & Stock Location: <i>ST120</i>	0.00				<i>20x</i>		<i>26</i>	<i>JUN 07 2017</i>
160									
Packaging	Memo	0.00							
Packaging									
170	QC21 - Final Inspection - Work Order Release	0.00							<i>17/6/12</i>
170									
QC	Memo	0.00							
Quality Control									

M JUN 07 2017

Picklist Print

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Parent Item: D4709-3

D4709-3

Parent Item Name: Spring Clip

Start Date: 6/9/2017

Required Date: 6/14/2017

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A 17.05.29 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M301S22GA		Purchased		No		110	sf	3.9000	0.0135	0.284211			

M301S22GA

301 SS Sheet - Full hard McMaster p/n: 3543T77

**

out/ole/s

Location

Loc Qty

Loc Code

MAT020

3.9

M132831

0.9

M135692

3

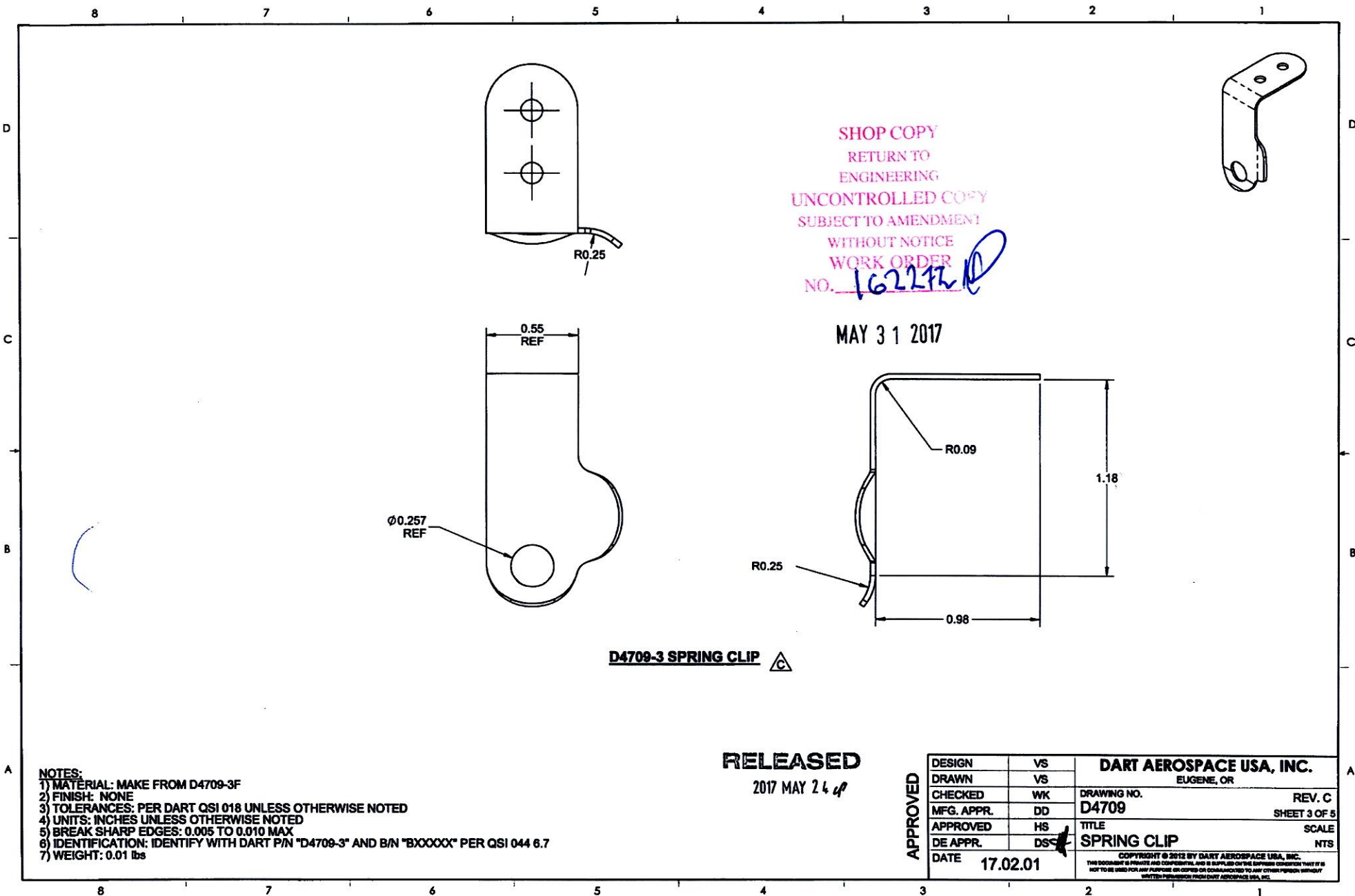
.3

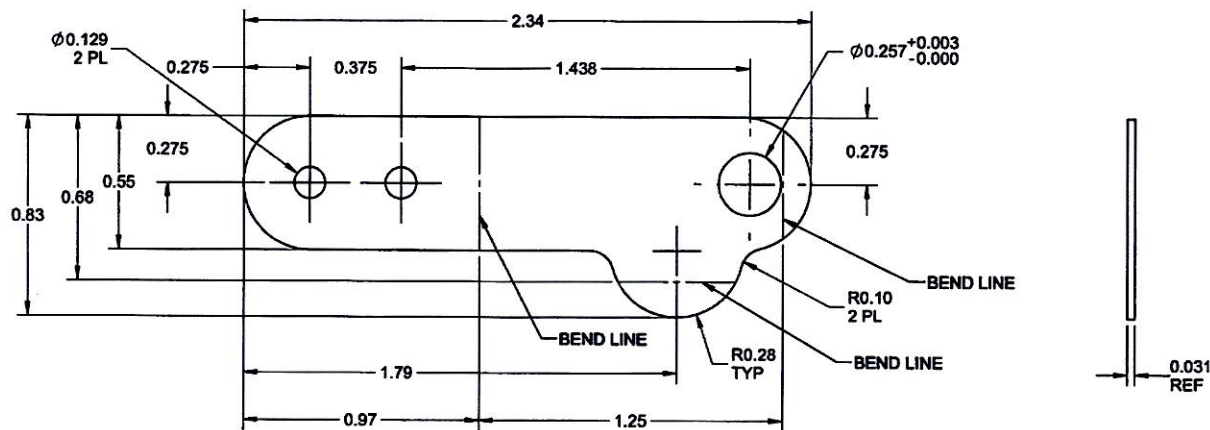
.1

DART AEROSPACE LTD		Work Order:	162272
Description: Spring Clip		Part Number:	D4709-1
Inspection Dwg: D4709	Rev: B		Page 1 of 1

[illegible]

Measured by: <i>ac</i>		Audited by: <i>38</i>		Preliminary Approval:		
Date: <i>17/06/05</i>		Date: <i>9-89</i> JUN 06 2017		Date:		
Rev	Date	Change			Revised by:	Approved
A	13.06.06	New Issue			KJ <i>[Signature]</i>	<i>[Signature]</i>





D4709-3F SPRING CLIP

NOTES:

- 1) MATERIAL: AISI 301 STAINLESS STEEL SHEET PER AMS 5519 OR ASTM 666 (FULL HARD)
REF DART SPEC M301S22GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED
2017 MAY 24

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC.	
DRAWN	VS	EUGENE, OR	
CHECKED	WK	DRAWING NO.	REV. C
MFG. APPR.	DD	D4709	SHEET 5 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	SPRING CLIP	NTS
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